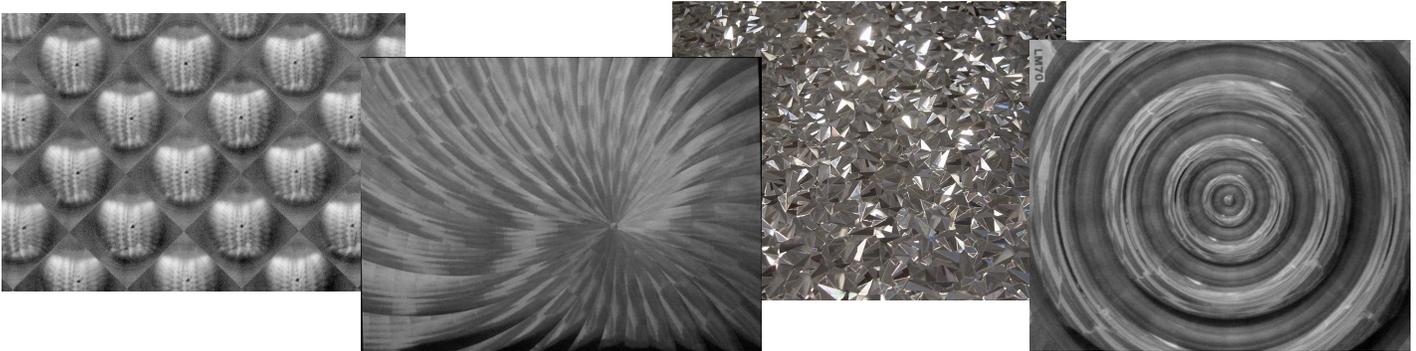


Specialty Packaging Films

WFT has been a "behind the scene" company providing holographic tooling and film for the packaging industry for the last 12 years. WFT is responsible for most of the recent innovations in packaging films. WFT combines prismatic structures with holographic patterns in custom design shapes and patterns for the most creative custom packaging films available. WFT has built a library of the most popular patterns and continues to develop new patterns. Custom pattern designs can be made bright or subtle, and even dimensional. These designs have been utilized on high volume consumer packaging products such as holiday season tissue cartons, special edition magazine covers and beverage cartons, as well as blockbuster video game, CD and DVD releases.



| Film Specification | |
|-------------------------|---|
| Film Gage | 92 Gage – 1mil – 25um |
| Print Treatment | Chemical print treat on both sides |
| Dyne level | Maximum of 44-46 dyne |
| Roll Widths | 24”(609.6mm) to 68”(1,727.2mm) Widths less then 24” require custom quote |
| Roll Width tolerance | +/- 1/16” (1.575mm) |
| Repeat Lengths | 24” (609.60mm), 27.55” (699.77mm), 36” (914.40mm) and 40” (1016mm) |
| Repeat Length tolerance | +/- 3/64” (1.19mm) |
| Seam Line width | 0.0196” (0.50mm) for registered patterns seamless on all others |
| Racing Stripe & Eyemark | Available for registered sheeting |
| Cores | 6” standard (3” available upon request) |
| Roll Diameter | Maximum – 27” |
| Splices | 3 per roll maximum, all splices must be visibly marked with flags |
| Wind direction | Metal side wound IN |
| Packaging | All film to be suspended with end plates, wrapped and securely banded to skids Do not double stack |
| Quality Specification | |
| Adhesion test | Must pass 3M 610 scotch tape test at 90 degrees and at 180 degrees |
| Optical density | 1.8 +/- 0.2 No visual reflective difference across web |
| Visual | Limits on pimple, tornado, scratches – Refer to Lens Flaw book for detail |

Custom specifications available upon request